



Designation: D1066 – 18^{ε1}

Standard Practice for Sampling Steam¹

This standard is issued under the fixed designation D1066; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

^{ε1} NOTE—3.2.1.1 was editorially corrected in December 2018.

1. Scope

1.1 This practice covers the sampling of saturated and superheated steam. It is applicable to steam produced in fossil fired and nuclear boilers or by any other process means that is at a pressure sufficiently above atmospheric to establish the flow of a representative sample. It is also applicable to steam at lower and subatmospheric pressures for which means must be provided to establish representative flow.

1.2 For information on specialized sampling equipment, tests or methods of analysis, reference should be made to the *Annual Book of ASTM Standards*, Vols 11.01 and 11.02, relating to water.

1.3 The values stated in SI units are to be regarded as standard. The values given in parentheses are mathematical conversions to inch-pound units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

¹ This practice is under the jurisdiction of ASTM Committee D19 on Water and is the direct responsibility of Subcommittee D19.03 on Sampling Water and Water-Formed Deposits, Analysis of Water for Power Generation and Process Use, On-Line Water Analysis, and Surveillance of Water.

Current edition approved Aug. 1, 2018. Published August 2018. Originally approved in 1949. Last previous edition approved in 2011 as D1066 – 11. DOI: 10.1520/D1066-18E01.

2. Referenced Documents

2.1 *ASTM Standards*:²

- A269 Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service
- A335/A335M Specification for Seamless Ferritic Alloy-Steel Pipe for High-Temperature Service
- D1129 Terminology Relating to Water
- D3370 Practices for Sampling Water from Closed Conduits
- D5540 Practice for Flow Control and Temperature Control for On-Line Water Sampling and Analysis

3. Terminology

3.1 *Definitions*:

3.1.1 For definitions of terms used in this standard, refer to Terminology D1129.

3.2 *Definitions of Terms Specific to This Standard*:

3.2.1 *isokinetic sampling, n*—a condition wherein the sample entering the port (tip) of the sampling nozzle has the same velocity vector (velocity and direction) as the stream being sampled.

3.2.1.1 *Discussion*—Isokinetic sampling ensures a representative sample of dissolved chemicals, solids, particles, chemicals absorbed on solid particles, and in the case of saturated and wet steam, water droplets are extracted from a process stream.

3.2.2 *sample cooler, n*—a small heat exchanger designed to provide cooling/condensing of process sampling streams of water or steam.

3.2.3 *sampling, n*—the extraction of a representative portion of the steam flowing in the boiler drum lead or pipeline by means of a sampling nozzle and the delivery of this portion of steam in a representative manner for analysis.

3.2.4 *saturated steam, n*—a vapor whose temperature corresponds to the boiling water temperature at the particular existing pressure.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

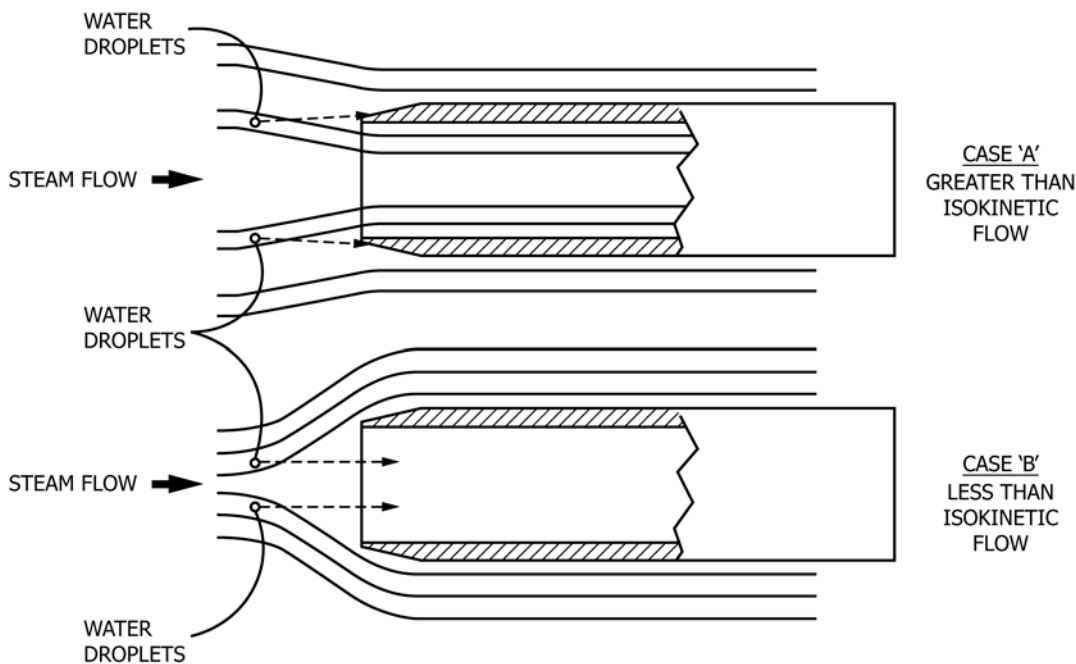


FIG. 1 Effect of Non-Isokinetic Sampling

3.2.5 *superheated steam, n*—a vapor whose temperature is above the boiling water temperature at the particular existing pressure.

4. Summary of Practice

4.1 This practice describes the apparatus, design concepts, and procedures to be used in extracting and transporting samples of saturated and superheated steam. Sampling nozzle selection and application, line sizing, condensing requirements and optimization of flow rates are all described. Condensed steam samples should be handled in accordance with Practices [D3370](#) and [D5540](#).

5. Significance and Use

5.1 It is essential to extract and transport steam in a manner that provides the most representative sample of the process steam in order to accurately determine the amount of all impurities (dissolved chemicals, solid particles, chemicals absorbed on solid particles, water droplets) in it (1).³ An accurate measure of the purity of the steam provides information that may be used to determine whether the purity of the steam is within necessary limits to prevent damage or deterioration (corrosion, solid particle erosion, flow-accelerated corrosion, and deposit buildup) of downstream equipment, such as turbines and process heat exchangers. The sources of impurities in the steam can include boiler water carryover, inefficient steam separators, natural salt solubility in the steam and other factors. The most commonly specified and analyzed parameters are sodium, silica, iron, copper, and cation conductivity.

³ The boldface numbers given in parentheses refer to a list of references at the end of this standard.

6. Hazards

6.1 The transport of steam samples may present high temperature and/or high pressure safety concerns that should be considered and addressed based upon local (site) requirements.

7. Interferences

7.1 Sampling of steam presents difficult extraction and transport problems that affect the representativeness of the sample. Isokinetic sampling requires that the velocity vector (velocity and direction) of the fluid entering the sample nozzle port (tip) be the same as the stream being sampled at the location of the sample nozzle. When the sample is not extracted isokinetically the contaminants in the steam are not properly represented in the sample. The effects of non-isokinetic sampling are illustrated in Fig. 1 and can make the sample unrepresentative. The sample should be removed at a position away from the pipe wall, located at a point of average velocity which can be calculated for both laminar and turbulent flows.

7.2 *Saturated Steam*—Traditionally, saturated steam samples with initial steam velocities above 11 m/s (36 ft/s) were considered to provide adequate turbulent flow to ensure transport of most particulates and ionic components. More recent studies (2, 3) found that because many sample lines are long and uninsulated, steam samples are frequently fully condensed prior to reaching the sample station. Partially or fully condensed samples usually have a velocity too low to prevent excessive deposition and the sample becomes nonrepresentative of the source. This condensation can result in long sample lag times (time between the sample entering the sampling nozzle to when it reaches the sample panel) measured in minutes and hours instead of seconds. Detailed design of the